

Work Order ID 79192

Monday, January 23, 2012 11:41:41 AM

79192

Ship today Page 1

Item ID: D350-607-421

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Prop Arm Assembly Installation

Start Date: 1/23/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/23/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *MC*

Date: 12-01-23 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D350-607-2

C

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-421 CHG001

5/12/01/23

1A for MLS 12-1-23
(1)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

SP 12-01-23

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

8/01/23

(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item Name: Prop Arm Assembly Installation

Start Date: 1/23/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/23/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-421

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/1/23
12-01-23

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 79192

Parent Item: D350-607-421

Parent Item Name: Prop Arm Assembly Installation





Start Date: 1/23/2012

Required Date: 1/23/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV: A NEW ISSUE JLM 10-04-15 VERIFIED BY:DD 10.04.19 verified by:EC IPP Rev:B as per ecn 10-552 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D2332-041 Lid Prop Assembly 6.69" long		Manufactured	No			110	Each	5.0000	1	SP			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST512	5						
						75193	5						
 AN4-22A Bolt		Purchased	No			110	Each	178.0000	2	SP			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST359	178						
						116419	49						
						117313	29						
						118628	100						
 AN970-4 Washer		Purchased	No			110	Each	180.0000	4	SP			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST344	180						
						115936	11						
						116900	1						
						117795	93						
						120308	75						
 MS21043-4 Nut		Purchased	No			110	Each	1,972.0000	2	SP		12-01-23	
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						FG	40						
						104603	40						
						ST300	441						
						118686	441						
						ST301	1491						
						119546	491						
						120308	1000						

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 79192

Parent Item: D350-607-421

Parent Item Name: Prop Arm Assembly Installation

Start Date: 1/23/2012

Required Date: 1/23/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Washer

Purchased

No

110

Each

184.0000

2

SP 12-01-23

Location

Loc Qty

Loc Code

ST275

184

118840

12

120142

172

2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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6.0 CONVERSION & OPTIONAL KITS PARTS LIST

QTY -413	QTY -415	QTY -417	QTY -419	QTY -421	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-421	PROP ARM ASSEMBLY KIT
				1	D2332-041	PROP ARM ASSEMBLY
1	1	1	1		D2530	HANDLE ASSEMBLY
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
1					D3914-041	LONG BASKET LID ASSEMBLY
		1			D3915-041	LONG BASKET LID ASSEMBLY (LIGHTWEIGHT)
6	6	6	6		D3917-3	WASHER
1	1	1	1		D3953-9	GAS SPRING WASHER
	1				D4018-041	SHORT BASKET LID ASSEMBLY
			1		D4019-041	SHORT BASKET LID ASSEMBLY (LIGHTWEIGHT)
1					D4086-200	PLACARD, MAX LOAD
1					D4086-210	PLACARD, MAX LOAD
		1			D4086-215	PLACARD, MAX LOAD
	1	1			D4086-220	PLACARD, MAX LOAD
	1		1		D4086-232	PLACARD, MAX LOAD
			1		D4086-243	PLACARD, MAX LOAD
2	2				AN3-16A	BOLT
		2	2		AN3-20A	BOLT
3	3	3	3		AN4-12	BOLT (DRILLED)
				12	AN4-22A	BOLT
2	2				AN5-17A	BOLT
		2	2		AN5-21A	BOLT
3	3	3	3		AN310-4	CASTELLATED NUT
2	2	2	2		AN310C4	CASTELLATED NUT
				4	AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
2	2	2	2		MS21042L5	NUT (OR MS21042-5)
				2	MS21043-4	NUT
3	3	3	3		MS24665-151	COTTER PIN
2	2	2	2		MS24665-300	COTTER PIN
2	2	2	2		NAS1149C0432R	WASHER
6	6	6	6	2	NAS1149F0432P	WASHER
2	2	2	2		NAS1149F0563P	WASHER